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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/913,403	08/14/2001	Konstantinos Poulakis	42014	42014 8307	
7590 03/22/2004			EXAMINER		
Mark S Bicks			EASHOO, MARK		
Roylance Abran	ns Berdo & Goodman				
1300 19th Street NW Suite 600			ART UNIT	PAPER NUMBER	
Weshington DC 20036			1732		

DATE MAILED: 03/22/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

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			51.
	Application No.	Applicant(s)	
	09/913,403	POULAKIS, KONSTAN	TINOS
Office Action Summary	Examiner	Art Unit	
	Mark Eashoo, Ph.D.	1732	
	ation appears on the cover sheet wit	h the correspondence address	5
HORTENED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNICAL ensions of time may be available under the provisions of r SIX (6) MONTHS from the mailing date of this communical eperiod for reply specified above is less than thirty (30) of the provision of the p	R REPLY IS SET TO EXPIRE 3 MC ATION. 37 CFR 1.136(a). In no event, however, may a releation. days, a reply within the statutory minimum of thirty tory period will apply and will expire SIX (6) MONT II, by statute, cause the application to become ABAr the mailing date of this communication, even if tion 09 February 2004. In this action is non-final. It is allowance except for formal matter and experience in the communication.	DNTH(S) FROM ply be timely filed (30) days will be considered timely. HS from the mailing date of this commun. NDONED (35 U.S.C. § 133). mely filed, may reduce any ers, prosecution as to the mer	nication.
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under 35 U.S.C. § 119			
b) Some * c) None of: 1. Certified copies of the priority do 2. Certified copies of the priority do 3. Copies of the certified copies of application from the International	ocuments have been received. ocuments have been received in Ap the priority documents have been of al Bureau (PCT Rule 17.2(a)).	oplication No received in this National Stag	: Je
	ACRIENCED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNICATION POINT OF THIS COMMUNICATION POINT OF THIS COMMUNICATION OF THIS COMMUNICATION OF SIX (6) MONTHS from the mailing date of this communication of reply specified above is less than thirty (30) or operiod for reply specified above, the maximum status or extended period for reply within the set or extended period for reply with or reply received by the Office later than three months after the provision of the priority do the provision of the provision of the provision of the priority do the provision of the provision of the priority do the provision of the priority d	Office Action Summary Examiner Mark Eashoo, Ph.D. The MAILING DATE of this communication appears on the cover sheet without or Reply ORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MC MAILING DATE OF THIS COMMUNICATION. To make a valiable under the provisions of 37 CFR 1.136(a). In no event, however, may a result of reply septided above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTH or period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTH or period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTH or period for reply is specified above. The maximum statutory period will apply and will expire SIX (6) MONTH or period by the Office later than three months after the mailing date of this communication, even if the distance of the provision of the distance of the provision of the provision of the patent term adjustment. See 37 CFR 1.704(b). Responsive to communication(s) filed on 09 February 2004. This action is FINAL. 2b) This action is non-final. Since this application is in condition for allowance except for formal matter closed in accordance with the practice under Ex parte Quayle, 1935 C.D. Ition of Claims Claim(s) 1-9 is/are pending in the application. 4a) Of the above claim(s) 9 is/are withdrawn from consideration. Claim(s) is/are allowed. Claim(s) is/are objected to. Claim(s) is/are objected to. Claim(s) is/are objected to by the Examiner. The drawing(s) filed on is/are: a) accepted or b) objected to by Applicant may not request that any objection to the drawing(s) be held in abeyand Replacement drawing sheet(s) including the correction is required if the drawing(s) The oath or declaration is objected to by the Examiner. Note the attached under 35 U.S.C. § 119 Acknowle	Office Action Summary Examiner

3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date _____. U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04)

Notice of References Cited (PTO-892)
 Notice of Draftsperson's Patent Drawing Review (PTO-948)

Attachment(s)

4) Interview Summary (PTO-413) Paper No(s)/Mail Date. _____.

6) Other: _____.

Notice of Informal Patent Application (PTO-152)

DETAILED ACTION

Election

Applicant's election with traverse of claim group I, claims 1-8, in papers filed 09-FEB-2004 is acknowledged. The traversal is on the ground(s) that both claim groups relate to a single inventive concept. This is not found persuasive because applicant's argument fails to address that the special technical feature of apparatus is taught by Chesley et al. (US Pat. 5,785,784), which is proper grounds for restriction under PCT rules.

The requirement is still deemed proper and is therefore made FINAL.

Claim 9 is withdrawn from further consideration pursuant to 37 CFR 1.142(b), as being drawn to a nonelected claim grouping, there being no allowable generic or linking claim. Applicant timely traversed the restriction (election) requirement in papers filed 09-FEB-2004.

Drawings

The submitted drawings of record appear incorrect and similar to those of process shown by Tamura et al. (US Pat. 5,281,371). The correct drawing, according to the description in the original specification, are found in WO 00/48812 (ie. the priority document). It is requested that applicant send in a new copy of the of the drawings to correct the USPTO records.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 2, 3, 5, 6, and 8 are rejected under 35 U.S.C. II2, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

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A broad range or limitation together with a narrow range or limitation that falls within the broad range or limitation (in the same claim) is considered indefinite, since the resulting claim does not clearly set forth the metes and bounds of the patent protection desired. Note the explanation given by the Board of Patent Appeals and Interferences in *Ex parte Wu*, 10 USPQ2d 2031, 2033 (Bd. Pat. App. 6 Inter. 1989), as to where broad language is followed by "such as" and then narrow language. The Board stated that this can render a claim indefinite by raising a question or doubt as to whether the feature introduced by such language is (a) merely exemplary of the remainder of the claim, and therefore not required, or (b) a required feature of the claims. Note also, for example, the decisions of *Ex parte Steigewald*, 131 USPQ 74 (Bd. App. 1961); *Ex parte Hall*, 83 USPQ 38 (Bd. App. 1948); and *Ex parte Hasche*, 86 USPQ 481 (Bd. App. 1949).

Claim 2 recites the broad recitation, "urethane acrylates" and the claim also recites "preferably being aliphatic... urethane acrylates" which is the narrower statement of the range/limitation.

Claim 3 recites the broad recitation, "diluents" and the claim also recites "preferably monomers" which is the narrower statement of the range/limitation.

Claim 3 also recites the broad recitation, "preferably monomers" and the claim also recites "particularly preferably acrylates" which is the narrower statement of the range/limitation.

Claim 3 also recites the broad recitation, "particularly preferably acrylates" and the claim also recites "preferably being monofunctional acryaltes" which is the narrower statement of the range/limitation.

Claim 3 also recites the broad recitation, "trifunctional acrylates" and the claim also recites "particular preference being given to... triacrylate" which is the narrower statement of the range/limitation.

Claim 6 recites the broad recitation, "photoinitiator" and the claim also recites "preferably 2-hydroxy-2-methyl-1-phenylpropan-1-one" which is the narrower statement of the range/limitation.

Claim 8 recites the broad recitation, "150 to 20,000 mPa \cdot s" and the claim also recites "preferably from 300 to 5,000 mPa \cdot s" which is the narrower statement of the range/limitation.

Also regarding claim 2, the phrase "in particular acrylic" renders the claim indefinite because it is unclear whether the limitations following the phrase are part of the claimed invention.

Regarding claim 5, the phrase "preferably also encompasses... one photoinitiator" renders the claim indefinite because it is unclear whether the limitations following the phrase are part of the claimed invention.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1, 2, and 4-8 are rejected under 35 USC 103(a) as being unpatentable over Chesley et al. (US Pat. 6,579,162).

Regarding claims 1 and 8: Chesley et al. teaches the basic claimed method of making a hook/cling fastener product, comprising: a radiation-crosslinkable molding material (8:47-9:33); compression molding between rolls to form a number of interlocking means and a base(8:47-9:33); and radiation curing of the molding material (8:47-9:33).

Chesley et al. does not teach use of prepolymers. It is noted that the term prepolymers is readily understood in the art of molding thermosetting polymers essentially as low to medium molecular weight, multi-functional, flowable/viscous, and polymerizable resins. Prepolymers of various compositions, for example acrylates, epoxys, and ureathanes are well known in the art of molding thermosetting polymers. At the time of invention a person of ordinary skill in the art would have found it obvious, if not inherent, to have used a prepolymer molding material, as commonly practiced in the art, in the process of Chesley et al., and would have been motivated to do so in order to provide a flowable material with an appropriate viscosity that would not run out of the rotating mold roll before it is cured.

It is noted that the above mentioned "appropriate viscosity" would have been determined through routine experimentation and optimization procedures commonly practiced in the art (ie. claim 8).

Regarding claim 2: Chesley et al. teaches arcylic/acrlate resins (9:10-12).

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Regarding claim 4:

Chesley et al. teaches electron bean curing (9:5-10).

Regarding claim 5:

Chesley et al. teaches curing with UV radiation (9:5-10). Although not specifically claimed, it would have been inherent to have used an initiator in the molding resin to aid in curing. If it would not have been inherent, then it would have been obvious to have used an initiator in the molding resin of Chesley et al. to aid in curing, as commonly, practiced in the art, in order to quickly start the curing process.

Regarding claim 6: Chesley et al. does not teach specific photoinitiators. Nonetheless, various photoinitiators are well known in the art and commerically available (eg. Darocur 1173 from Ciba Geigy). At the time of invention a person of ordinary skill in the art would have found it obvious to have used a commerically available photointiator such as Darocur 1173 from Ciba Geigy, in the process of Chesley et al., and would have been motivated to do so in order to use a photointiator with known initiation properties and reaction rates.

Chesley et al. teaches a shaping roll having cavities thereon and backing rolls (8:25-9:33), which are Regarding claim 7: inherent of some of the process cited by Chesley et al. (see Figs. 5-7, Chesley et al., US Pat. 5,785,784 for examples of calendar coating, curtain coating, and extrusion coating).

Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over Chesley et al. (US Pat. 6,579,162), as applied to claims 1, 2, and 4-8 above, and further in view of Makhlouf et al. (US Pat. 4,477,405).

Chesley et al. teaches the basic claimed process as set forth above.

Regarding claim 7: Chesley et al. does not teach a thermosetting molding material having reactive diluents. However, Makhlouf et al. teaches a thermosetting molding material having reactive diluents, such as butyl acrylate and 2-ethylhexyl acrylate (5:4-18 and 3:31-60). Makhlouf et al. also teaches use of polyurethane-acrylate prepolymers (1:5-10 and 3:31-60). Chesley et al. and Makhlouf et al. are combinable because they are concerned with a similar technical difficulty, namely, molding of thermosetting resins. At the time of invention a person having ordinary skill in the art would have found it obvious to have used a thermosetting molding material having reactive diluents, as taught by Makhlouf et al., in the process of Chesley et al., and would have been motivated to do so because

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Makhlouf et al. suggests that such resins have exceptional performance properties (1:12-24) and are easily removed from a mold

surface (7:34-53).

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Moren et al., Harvey et

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al., Cheley et al. '784, Fujiki, Tamura et al, Welygan et al., Poulakis, Wilson, Fischer, Parmelee, Clune, and Makhlouf et al. '060 all teach

the basic state of the art.

Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark

Eashoo, Ph.D. whose telephone number is (571) 272-1197. The examiner can normally be reached on 7am-3pm EST, Monday - Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Colaianni can be

reached on (571) 272-1196. The fax phone number for the organization where this application or proceeding is assigned is 703-872-

9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR)

system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for

unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-

direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at

866-217-9197 (tall-free).

Mark Eashoo, Ph.D.

Primary Examiner

Art Unit 1732

3/15/04

2004-03-15

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